#### **Bore Reducers**



#### General description

Bore adaptors offer a convenient way of adapting a coupling to a variety of shaft diameters, typically at the R & D stage. A range of motor options, for example, can be accommodated with one coupling and a selection of bore reducers.

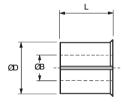
When fitted to set screw hubs, adaptors prevent the screws from scoring the shafts and permit repeated re-positioning and easy removal of the coupling.

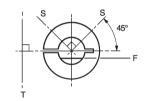
The adaptors feature a feathered head, which sits in the chamfer at the bore entry and prevents over-insertion.

Туре	HPC251	HPC253	HPC254	HPC255		
ØD	5	6.35	8	8		
L	4.3	6.6	5.8	8.1		
To fit bores coded	20	24	28	28		
minor ØB	Adaptor ref.					
2	HPC251-2	HPC253-2				
3	HPC251-3	HPC253-3	HPC254-3	HPC255-3		
3.05	HPC251-3.05	HPC253-3.05	HPC254-3.05	HPC255-3.05		
3.18	HPC251-3.18	HPC253-3.18	HPC254-3.18	HPC255-3.18		
4	HPC251-4	HPC253-4	HPC254-4	HPC255-4		
4.76		HPC253-4.76	HPC254-4.76	HPC255-4.76		
5		HPC253-5	HPC254-5	HPC255-5		
6			HPC254-6	HPC255-6		
material	brass					

#### **Bore Reducers**

DISCOUNTS		List Price	-8	-8%				
PART NUMBER	PRICE EACH 1-9	PART NUMBER	PRICE EACH 1-9		PART /IBER	PRICE EACH 1-9	PART NUMBER	PRICE EACH 1-9
HPC251-2	£3.31	HPC253-2	£3.31	HPC2	54-3	£3.31	HPC255-3	£3.31
HPC251-3	£3.31	HPC253-3	£3.31	HPC2	54-3.05	£3.31	HPC255-3.05	£3.31
HPC251-3.05	£3.31	HPC253-3.05	£3.31	HPC2	54-3.18	£3.31	HPC255-3.18	£3.31
HPC251-3.18	£3.31	HPC253-3.18	£3.31	HPC2	54-4	£3.31	HPC255-4	£3.31
HPC251-4	£3.31	HPC253-4	£3.31	HPC2	54-4.76	£3.31	HPC255-4.76	£3.31
-	-	HPC253-4.76	£3.31	HPC2	54-5	£3.31	HPC255-5	£3.31
-	-	HPC253-5	£3.31	HPC2	54-6	£3.31	HPC255-6	£3.31





Bore For optimum fastening, install bore reducers as shown.

- 'S' represents screws in set screw hub.
- 'T' represents tangential screw in clamp hub.
- 'F' shows recommended orientation of flatted shaft in set screw hub.

Note that both traction and concentricity may be affected with using an adaptor. For best results shafts with h6 tolerance or better are recommended. Undersized shafts become progressively less effective. For similar reasons, flatted shafts with more than 1/4 of their diameter removed are not recommended.

For insulating bore adaptors, suffix part number with G. ea. HPC257.4G



#### **Bore Reducers**

DISCOUNTS	1 - 9	10 +	
	List Price	-8%	

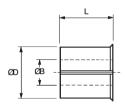
ers	PART NUMBER	PRICE EACH 1-9	PART NUMBER	PRICE EACH 1-9	PART NUMBER	PRICE EACH 1-9	
9	HPC257-4	£4.77	HPC259-5	£4.77	HPC260-6	£4.77	
2	HPC257.4-76	£4.77	HPC259-6	£4.77	HPC260-6.35	£4.77	
6	HPC257-5	£4.77	HPC259-6.35	£4.77	HPC260-7	£4.77	
2	HPC257-6	£4.77	HPC259-7	£4.77	HPC260-7.94	£4.77	
	HPC257-6.35	£4.77	HPC259-7.94	£4.77	HPC260-8	£4.77	
Ð	HPC257-7	£4.77	HPC259-8	£4.77	HPC260-9	£4.77	
0	HPC257-7.94	£4.77	HPC259-9	£4.77	HPC260-9.52	£4.77	
	HPC257-8	£4.77	HPC259-9.52	£4.77	HPC260-10	£4.77	
S			HPC259-10	£4.77	HPC260-11	£4.77	
5					HPC260-12	£4.77	
2					HPC260-12.7	£4.77	
<u> </u>					HPC260-14	£4.77	
Coupling	Note that both traction and concentricity may be affected with using an adaptor. For best results shafts with his tolerance or better are recommended.						

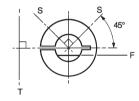
Note that both traction and concentricity may be affected with using an adaptor. For best results shafts with h6 tolerance or better are recommended. Undersized shafts become progressively less effective. For similar reasons, flatted shafts with more than 1/4 of their diameter removed are not recommended.

For insulating bore adaptors, suffix part number with G. ea. HPC257.4G

### **Bore Reducers**

DISCOUNTS	List Price		-8%	
PART NUMBER			PRICE EACH 1-9	
HPC261-7.94			£11.20	
HPC261-8			£11.20	
HPC261-9			£11.20	
HPC261-9.52			£11.20	
HPC261-10			£11.20	
HPC261-11			£11.20	
HPC261-12			£11.20	
HPC261-12.7			£11.20	
HPC261-14			£11.20	
HPC261-15			£11.20	
HPC261-15.88			£11.20	
HPC261-16			£11.20	
HPC261-18			£11.20	





Bore For optimum fastening, install bore reducers as shown.

- 'S' represents screws in set screw hub.
- 'T' represents tangential screw in clamp hub.
- 'F' shows recommended orientation of flatted shaft in set screw hub.



### **Bore Reducers**

Туре	HPC257	HPC259	HPC260	HPC261
øD	10	12.7	16	20
L	8.1	10.7	13.2	20
To fit bores coded	32	36	42	48
minor ØB		Adaj	otor ref.	
2				
3				
3.05				
3.17				
4	HPC257-4			
4.76	HPC257-4.76			
5	HPC257-5	HPC259-5		
6	HPC257-6	HPC259-6	HPC260-6	
6.35	HPC257-6.35	HPC259-6.35	HPC260-6.35	
7	HPC257-7	HPC259-7	HPC260-7	
7.94	HPC257-7.94	HPC259-7.94	HPC260-7.94	HPC261-7.94
8	HPC257-8	HPC259-8	HPC260-8	HPC261-8
9		HPC259-9	HPC260-9	HPC261-9
9.52		HPC259-9.52	HPC260-9.52	HPC261-9.52
10		HPC259-10	HPC260-10	HPC261-10
11			HPC260-11	HPC261-11
12			HPC260-12	HPC261-12
12.70			HPC260-12.7	HPC261-12.7
14			HPC260-14	HPC261-14
15				HPC261-15
15.87				HPC261-15.87
16				HPC261-16
18				HPC261-18
19				
19.05				
20				
22				
22.22				
24				
25				
25.40				
material		alumin	ium alloy	